

Date: Tuesday, 01/07/2008 10:48:39 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 205 SKIDTUBE "I" BEAM		
Job Number	: 40179			Part Number	: D2596	
Estimate Number	: 10346			Drawing Number	: D2596 REV D	
P.O. Number	:			Project Number	: N/A	
This Issue	: 01/07/2008		S.O. No. :	Drawing Revision	: D	
Prsht Rev.	: NC			Material	:	
First Issue	: / /		Type :	SKIDTUBES	Due Date	: 08/07/2008
Previous Run	: 39999			Qty:	6	Um: Each
Written By	:					
Checked & Approved By	:					
Comment	: Est: D 99.02.02 Changed QA to QC, Added Step 6 and Cost D M Est Rev:E 07-07-09 Incorporated DEO 9183 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D25003100	Ext'n -I' Beam Web 4"	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Extrusion "I" Beam Web 4"			
	Pick;		
	Qty	Part Number	Description
	1	D2500-3-100	Extrusion
Comment: LANDING GEAR RESOURCE 1 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.630" diameter as per Dwg D2596 4- Deburr			
2.0	SKIDTUBES 1	SKIDTUBESS RESOURCE 1	
Comment: HAND FINISHING RESOURCE #1 Acid Etch and Alodine per QSI 005 4.1			
3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	
Comment: INSPECT WORK TO CURRENT STEP			
4.0	QC5	INSPECT WORK TO CURRENT STEP	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: L.G.

u ⑥ 8-7-2

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/07/08 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-08

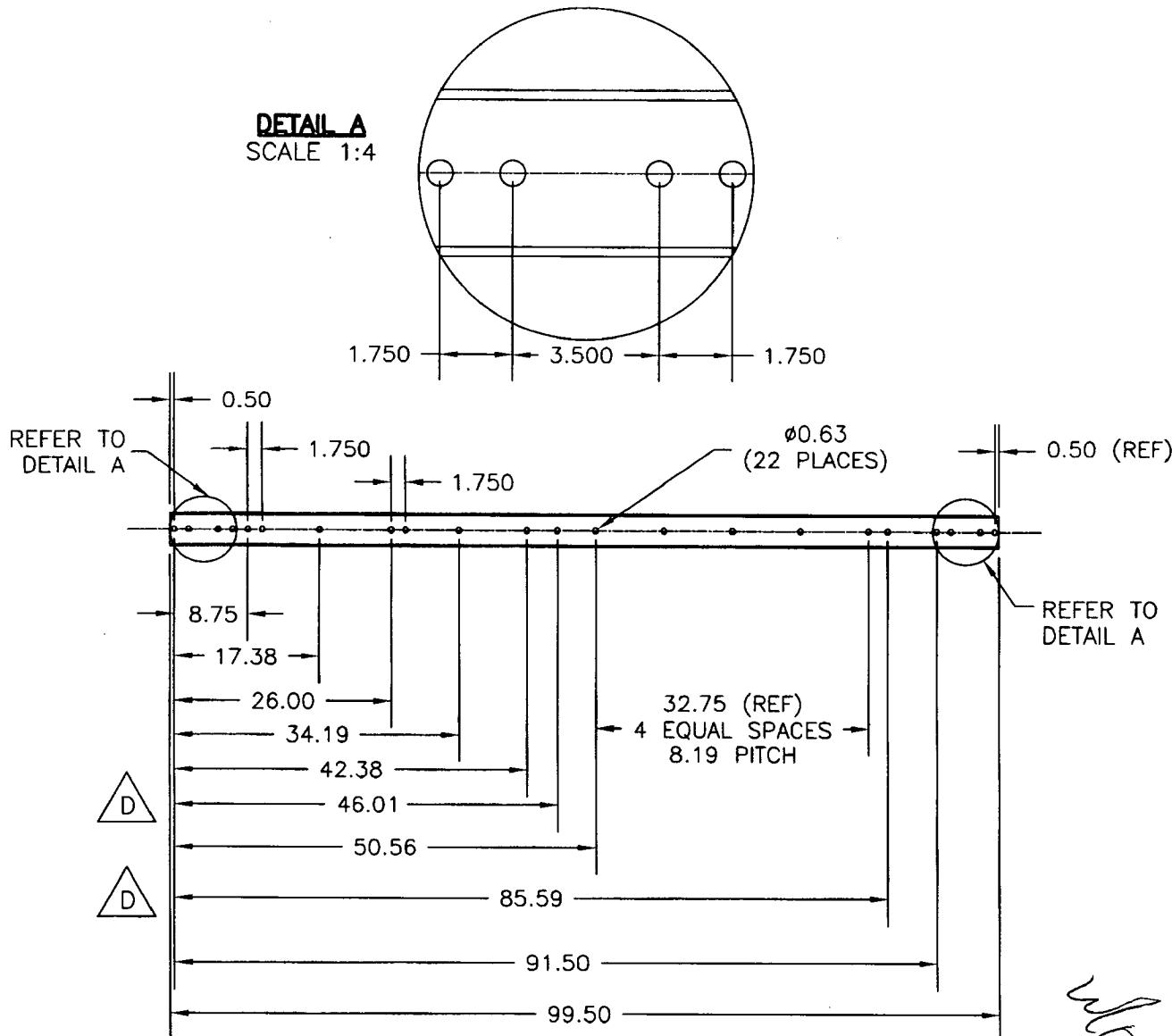
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART**D2596 WEB**

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<i>PH</i>	<i>CH</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
<i>PH</i>	<i>CH</i>	D2596
DATE	TITLE	REV. D
07.04.17	205 WEB	SHEET 1 OF 1
A	96.09.16	1.20
B	97.07.23	NEW ISSUE
C	98.09.14	φ0.63 HOLE WAS φ0.56
D	07.04.17	INCORPORATED DEO 9097
		DEO 9183

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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